

**COMPRESSOR PROTECTION MODULE
AND SYSTEM AND METHOD INCORPORATING SAME**

BACKGROUND OF THE INVENTION

The invention relates to a compressor protection and control module and a system and method incorporating same.

Compressor maintenance and reliability are critical issues. In connection with reliability, a malfunctioning compressor can cause difficulties spanning from minor inconvenience to loss of valuable refrigerated product. Furthermore, compressors themselves are costly equipment and improper maintenance or operation can result in damage requiring expensive maintenance or replacement.

Systems and methods are known for limited, local control and protection of compressors. Such systems tend to focus on single parameters to provide for emergency action. Although this is helpful, such systems do not assist in identifying a potential problem before the compressor is incapacitated.

In light of the foregoing, it is clear that the need remains for improved compressor monitoring so as to avoid compressor shut downs, if possible, and minimize expense due to compressor repair/replacement, spoilage and the like.

Therefore, the primary objectives of the present invention are to (1) provide a module for protecting a compressor which detects trouble with the compressor before compressor failure, (2) provide a module that can control key operating and control functions based on monitored operating conditions and (3) provide such a module, and a system and method incorporating same, wherein preventive maintenance is facilitated.

Other objects and advantages of the present invention will appear hereinbelow.

1

EXPRESS MAIL #EL394336786US
I hereby certify that this correspondence is being
deposited with the United States Postal Service as
Express Mail in an envelope addressed to: Comptroller
of Patents and Trademarks, Washington, D.C. 20-21
on October 19, 2001
(Date of Deposit)
Janice T. Stator
Name and Reg. No. of Author
[Signature]
Signature
10/19/01
Date of Signature

SUMMARY OF THE INVENTION

In accordance with the present invention, the foregoing objects and advantages have been readily attained.

According to the invention, an apparatus for monitoring a compressor is provided, which comprises a plurality of sensor inputs for receiving input regarding operating parameters of a compressor; at least one control action output for sending a control action to said compressor; and a control member communicated with said plurality of sensor inputs and said control action output, said control member being adapted to analyze input from said plurality of sensor inputs to determine a control action based upon said input, and to send said control action to said at least one control action output.

A display may be provided and adapted to show sensor input values, control output and alarm status.

In further accordance with the present invention, a method is provided for monitoring a compressor, which method comprises the steps of obtaining input regarding a plurality of compressor operating parameters; feeding said input to a control member; analyzing said input with said control member to determine a control action based upon said input; and carrying out said control action on said compressor. A history of such control actions and sensor inputs may be stored for later retrieval and analysis.

Still further according to the invention, a compressor and control module system are provided, which comprises a control module comprising a plurality of sensor inputs; at least one control action output; and a control member communicated with said plurality of sensor inputs and said control action output, said control member being adapted to analyze input from said plurality of sensor inputs, to determine a control action based upon said input and to said control action to said at least one control action output.

BRIEF DESCRIPTION OF THE DRAWINGS

A detailed description of preferred embodiments of the present invention follows, with reference to the attached drawing, wherein Figure 1 schematically illustrates a functional block diagram of a compressor and module in accordance with the present invention.

DETAILED DESCRIPTION

In accordance with the present invention, a compressor protection module is provided which advantageously monitors a combination of compressor operating parameters and which is programmed to determine appropriate control actions based upon combinations of sensor input. Verification of the control function can also be accomplished by comparing the actual result to the expected result. The module of the present invention can thereby advantageously detect certain failure conditions before failure is imminent, thereby reducing maintenance and repair costs and avoiding potential damage to refrigerated product. The module can also be programmed to maintain application specific operating parameters as certain operating parameters and alarm setpoints can be adjusted within a limited range.

Turning now to Figure 1, a functional block diagram schematically illustrates a compressor and module in accordance with the present invention.

Figure 1 shows a compressor chassis 10 and a module 12 in accordance with the present invention. Module 12 includes a processor 14 and a plurality of sensor inputs for measuring compressor operating parameters. These inputs are preferably connected to various probes and transducers including a discharge thermistor probe 16 for measuring compressor discharge temperature, a return gas thermistor probe 18 for measuring return gas temperature or suction temperature, a suction pressure transducer 20 for measuring suction pressure, a

discharge pressure transducer 22 for measuring discharge pressure and an oil discharge pressure transducer 24 for measuring oil discharge pressure.

As shown in Figure 1, the sensor inputs may also advantageously include inputs 26 for power supply, compressor on/off signal and safety input signal, a crank case heater current transformer 28 which is preferably adapted to control and/or detect operation of the crank case heater of the compressor, an output 30 for liquid injection valve control and outputs 32, 34 for providing unloader control. Inputs for motor current and supply voltage could also be provided.

Processor 14 in accordance with the invention is advantageously communicated with each of these sensor inputs and has memory programmed with a series of commands adapted to evaluate different combinations of inputs from each sensor and thereby identify correct operating conditions, operating conditions indicating that the compressor is being improperly operated, operating conditions indicating that the compressor needs maintenance, operating conditions that indicate that the compressor must be operated under different conditions to avoid damage, and the like.

For example, control unit or processor 14 can advantageously be programmed so as to detect conditions such as a flooded start, liquid slugging, inadequate control of liquid injection volumes and liquid floodback. Each of these conditions can be inferred from different combinations of input from the sensor inputs, which will then allow for appropriate control actions to be taken.

Module 12 of the present invention can also advantageously be programmed to maintain a given operating condition and will control the compressor in order to maintain the programmed operating parameters. For example in refrigeration applications the compressor is typically controlled to maintain the suction

pressure within a given range. By monitoring the suction pressure, module 12 can be programmed to start and stop the compressor and operate the unloaders such that the desired suction pressure is maintained.

The various control actions that may be desirable, along with appropriate input value combinations for using such control actions, are stored in memory in module 12 for use in evaluating actual input and selecting a suitable control action for the compressor.

In further accordance with the present invention, module 12 advantageously is provided having an interface port 36 adapted for connection with communication capability, for example through CCN/LON or other communication network. This advantageously allows for remote access from and to module 12 so that information can be obtained from module 12 by personnel located at a remote location, and information can be automatically sent by module 12 to a remote location, as dictated by control actions corresponding to combinations of input from the sensor inputs. The communications can also be used to send commands to the module such as on/off control, unloading control and the modification of adjustable operating parameters. This communication can be by dedicated or shared telephone access, for example using a modem, or wireless access, or through any other manner known to persons of ordinary skill in the art.

Module 12 in accordance with the present invention further preferably includes a human interface 38 which may advantageously be a display member for indicating various information to a user, such as current operating status, detected fault conditions, and the like. The display can also be utilized to modify adjustable operating parameters such as unloading and liquid injection setpoints and application

specific warning parameters such as high limits for return gas temperature and discharge temperature.

Still referring to Figure 1, module 12 may advantageously be communicated with a system control box 40 such that commands issued by processor 14 can be enacted on the compressor, for example to change operating speed, turn off power, control crankcase heater operation, and the like,

Module 12 in accordance with the present invention advantageously provides for two forms of compressor protection, specifically, immediate and prognostic protection. Immediate protection is provided for combinations of input indicating a failure is occurring or likely to occur, and the compressor can be immediately shut down or other action taken. Prognostic protection is provided for combinations of sensor input that indicate impending failure or degradation of compressor performance, and suitable action may include adjusting the compressor operation accordingly and issuance of a warning to the user and/or maintenance personnel that compressor maintenance is required.

As set forth above, it is particularly advantageous in accordance with the present invention to program module 12 and processor 14 to detect certain types of conditions based upon input from the different compressor sensors. It is preferred that the input sensors include input as to compressor suction pressure, compressor suction temperature, compressor discharge pressure, compressor discharge temperature and oil pressure. It is important to note that the entering (suction pressure and temperature) and leaving (discharge pressure and temperature) refrigerant conditions are measured for each individual compressor. With these factors, flooded starts, liquid slugging and liquid floodback can be detected, and appropriate action taken. With additional sensor input as to the liquid injection set point, module 12 and processor 14 can be adapted to detect

inadequate control of liquid injection as well, and take appropriate action.

Thus, module 12 in accordance with the invention advantageously allows protection of the compressor using local sensors, preferably positioned within about one foot of the compressor, which gather information for processing by module 12 to take action dictated by programming in module 12 and also to allow communication from remote locations, for example a monitoring station at a completely different building, site or location, as desired, so as to provide effective protection of the compressor and, when applicable, products preserved by operation of the compressor.

FLOODED START DETECTION

Liquid refrigerant will often return to a compressor during an off cycle. Starting the compressor when it is filled with liquid refrigerant can cause severe damage to the compressor including compressor failure. In accordance with the present invention, processor 14 is advantageously adapted to detect a flooded start, as well as the severity of the flooded start, and to either warn the user or shut down the compressor, as appropriate.

By examining the suction temperature, suction pressure, discharge pressure, discharge temperature and oil pressure variations during the startup of the compressor, processor 14 can differentiate a flooded start as compared to a normal compressor start, as well as the severity of same, and take an appropriate control action.

LIQUID SLUGGING

Liquid slugging is a major cause of compressor failure. A refrigerant compressor is designed to compress vapor refrigerant and pump the refrigerant through the refrigeration/air

conditioning system. Any liquid (i.e. non-compressible fluid), which is returned to the compressor, even in small quantities, will stress the compressor and can, in larger quantities, result in compressor damage. By examining the suction temperature, suction pressure, discharge pressure, discharge temperature and oil pressure variations during a period of liquid slugging, processor 14 can detect such slugging and, depending upon the severity of same, take a control action including sending a warning to a user or maintenance personnel, or shut down the compressor, or both.

LIQUID INJECTION CONTROL

Inadequate control of liquid injection can result in inefficient compressor operation and possible compressor failure. Certain high compression ratio operating conditions require liquid refrigerant to be injected in the compressor suction stream in order to maintain the compressor discharge temperature within acceptable operating limits. In accordance with the present invention, the amount of liquid injection is optimized based on energy efficiency and temperature reliability requirements, and operation of the liquid injection valve is confirmed by comparing reduction in discharge temperature to an expected reduction in discharge temperature. Providing good liquid control optimizes compressor energy efficiency and reliability.

In accordance with the present invention, the opening of the liquid injection valve (output on module 12) is controlled based on the liquid injection set point and the measured compressor discharge temperature. If the discharge temperature rises above the set point, the valve opens until the discharge temperature drops below the set point. By evaluating the response of the valve (i.e., the measured reduction in discharge temperature) the module can determine if the valve is working

properly by comparing the actual reduction in discharge temperature to the expected reduction in discharge temperature.

LIQUID FLOODBACK

Liquid floodback is a major cause of compressor failure. Liquid refrigerant returned to the compressor is one of the leading causes of compressor failure, and module 12 in accordance with the present invention is advantageously adapted to determine if, and to what extent, liquid refrigerant is entering the compressor.

Processor 14 advantageously is adapted to calculate or determine suction superheat to determine if liquid refrigerant is entering the compressor. If excessive liquid refrigerant is returned to the compressor, it will extract heat from the refrigerant stream when it boils off thus resulting in lower operating temperatures. An expected compressor discharge temperature is calculated and compared to the measured actual discharge temperature to determine the extent of the floodback.

The module is programmed with refrigerant properties such that it can calculate characteristics of the refrigerant type in use. With this information, processor 14 calculates a saturation temperature based upon refrigerant property tables and suction pressure. The suction superheat is then determined by subtracting the saturation temperature from the suction temperature. If the suction superheat is below a warning threshold, the user is warned of a floodback condition.

The expected discharge temperature is calculated as a function of pressure ratio, suction temperature, compression coefficient and compressor type. This is based upon the discovery that evaporation of liquid refrigerant returned to the compressor will suppress the discharge temperature. The difference between the expected discharge temperature and actual

Although the foregoing lists four particularly preferably conditions which module 12 in accordance with the present invention is adapted to detect, a further listing of conditions corresponding to different sensor input and appropriate control actions corresponding to same is provided in Table 1 below.

[illegible]

TABLE 1

Failure Mode or Symptom	Description	Possible Control Action(s)	Sensor(s) Required
High Pressure Protection	High discharge pressure at the discharge side of the compressor.	Turn off the compressor if the discharge pressure exceeds a threshold value.	Discharge Pressure
Compressor Overheating	Compressor Overheating is a major cause of compressor failures. It has the following potential causes: - broken discharge valve - low refrigerant charge - liquid injection failure - cylinder head cooling fan failure	Turn off the compressor if the discharge temperature exceeds a threshold value. Unload Compressor.	Discharge Temperature
Low Oil Pressure	Low oil pressure is also a major cause of compressor failures as it results in a lack of lubrication. It has the following potential causes: - liquid refrigerant in crankcase - high compressor wear - bad oil pump.	Turn the compressor off if inadequate net oil pressure is developed.	Oil Pressure Suction Pressure * net oil pressure calculated as oil pressure - suction pressure
High Return Gas Temperature	High suction gas temperatures returned to the compressor can result in inadequate motor cooling and compressor overheating.	Warn user of high suction temperatures.	Suction gas temperature
High Compressor Cycles	High compressor cycling is generally an indication of a bad system design or refrigerant control problems. High compressor cycles can lead to premature compressor failures.	Limit compressor cycling by including a minimum off time. Warn user of high compressor cycles.	Run/Stop Signal
Low Refrigerant Charge	Low refrigerant charge can result in high motor and discharge temperatures and freeze up of the evaporator.	Turn compressor off during low suction pressures or high discharge temperatures.	Suction Pressure Discharge Temperature
Motor Overheating	The motor can overheat due to inadequate refrigerant cooling or running the compressor above its design limits.	Turn the compressor off at high discharge temperatures.	Discharge Temperature
Liquid Refrigerant Floodback	Liquid refrigerant returned to the compressor in the suction gas stream. Generally caused by excessive refrigerant feed through the expansion valve.	Warn user when suction/discharge superheat is low. Shut down compressor with excessive floodback.	Suction Temperature Suction Pressure Discharge Pressure Discharge Temperature
Liquid Slugging	Relatively large amounts of liquid (refrigerant and/or oil) returned to the compressor in a short period of time.	Turn on warning light or alarm. Record fault in memory. Shut down compressor if excessive	Suction Temperature Suction Pressure Discharge Pressure Discharge Temperature
Flooded Start	When a large volume of refrigerant accumulates in the crankcase or oil sump at shut down it dilutes oil. This can in turn lead to a lack of compressor lubrication.	Turn on crankcase heater. Warn user of alarm. Turn compressor off if excessive.	Suction Temperature Suction Pressure Discharge Pressure Discharge Temperature

As can be seen, a substantial list of potential failure modes or symptoms and corresponding control actions are available and can be incorporated into the programming of module 12 in accordance with the present invention. In some instances, failures can be determined using different sensors. For example, as shown in Table 1, refrigerant floodback can be determined from input obtained from four different sensor combinations.

It is anticipated that the module in accordance with the present invention can advantageously be used to reduce failure rate of a large number of compressor parts, including for example main bearings, crankshaft, head gasket, discharge valve, suction valve, motor and connecting rods, and the like.

In order to perform the desired operations in accordance with the present invention, module 12 and processor 14 are advantageously provided with control functions utilizing triac outputs, specifically, triac outputs for CR1, CR2, liquid injection, crankcase heater on/off, alarm, unloader 1 and unloader 2.

Module 12 may advantageously be provided having non-volatile memory which can be accessed from remote locations as identified above, and is advantageously adapted to save operational data so as to assist in diagnosing problems. For example, it is anticipated that 8K of non-volatile memory would be suitable for such purpose, although different amounts of memory may be desired.

Fault conditions are also preferably saved in such memory for later retrieval.

Human interface 38 in accordance with the present invention may advantageously consist of any known devices for communicating information to the user, such as LED digits, LED's and buttons. Such an interface allows a user to monitor compressor operational status, to monitor compressor output

status, to monitor compressor input values, and to setup configuration values. Human interface 38 may advantageously be directly driven by module 12, and processor 14 of same, and may have any combination of display elements suitable for conveying the desired information, for example, three 8-segment LED's, three push buttons, and eighteen individual LED's could be provided for conveying such information.

Human interface 38 may further include a display listing various faults, for example, over current, high pressure, low pressure, oil pressure, floodback, motor temperature and crankcase heater malfunction. Such listings can be adapted to display one or more items as desired, for example, with LED's next to each item on the list, or in other manners well known to a person of ordinary skill in the art, and are communicated with processor 14 such that control actions selected by processor 14 can include commands for operating interface 38 so as to provide appropriate displays as well.

In accordance with the foregoing, it should readily be appreciated that a module has been provided which can be used with compressors of varying types, for example screw compressors, reciprocating compressors, scroll compressors, rotary compressors and others, so as to detect impending failure and take appropriate action. The module is particularly advantageous as compared to conventional systems in that actions are taken based upon combinations of input from different portions of the compressor, and remote actions are enabled. This advantageously allows for both prognostic and immediate protection of the compressor.

It is to be understood that the invention is not limited to the illustrations described and shown herein, which are deemed to be merely illustrative of the best modes of carrying out the invention, and which are susceptible of modification of form, size, arrangement of parts and details of operation. The invention rather is intended to encompass all such modifications which are within its spirit and scope as defined by the claims.

11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65
66
67
68
69
70
71
72
73
74
75
76
77
78
79
80
81
82
83
84
85
86
87
88
89
90
91
92
93
94
95
96
97
98
99
100
101
102
103
104
105
106
107
108
109
110
111
112
113
114
115
116
117
118
119
120
121
122
123
124
125
126
127
128
129
130
131
132
133
134
135
136
137
138
139
140
141
142
143
144
145
146
147
148
149
150
151
152
153
154
155
156
157
158
159
160
161
162
163
164
165
166
167
168
169
170
171
172
173
174
175
176
177
178
179
180
181
182
183
184
185
186
187
188
189
190
191
192
193
194
195
196
197
198
199
200
201
202
203
204
205
206
207
208
209
210
211
212
213
214
215
216
217
218
219
220
221
222
223
224
225
226
227
228
229
230
231
232
233
234
235
236
237
238
239
240
241
242
243
244
245
246
247
248
249
250
251
252
253
254
255
256
257
258
259
260
261
262
263
264
265
266
267
268
269
270
271
272
273
274
275
276
277
278
279
280
281
282
283
284
285
286
287
288
289
290
291
292
293
294
295
296
297
298
299
300
301
302
303
304
305
306
307
308
309
310
311
312
313
314
315
316
317
318
319
320
321
322
323
324
325
326
327
328
329
330
331
332
333
334
335
336
337
338
339
340
341
342
343
344
345
346
347
348
349
350
351
352
353
354
355
356
357
358
359
360
361
362
363
364
365
366
367
368
369
370
371
372
373
374
375
376
377
378
379
380
381
382
383
384
385
386
387
388
389
390
391
392
393
394
395
396
397
398
399
400
401
402
403
404
405
406
407
408
409
410
411
412
413
414
415
416
417
418
419
420
421
422
423
424
425
426
427
428
429
430
431
432
433
434
435
436
437
438
439
440
441
442
443
444
445
446
447
448
449
450
451
452
453
454
455
456
457
458
459
460
461
462
463
464
465
466
467
468
469
470
471
472
473
474
475
476
477
478
479
480
481
482
483
484
485
486
487
488
489
490
491
492
493
494
495
496
497
498
499
500
501
502
503
504
505
506
507
508
509
510
511
512
513
514
515
516
517
518
519
520
521
522
523
524
525
526
527
528
529
530
531
532
533
534
535
536
537
538
539
540
541
542
543
544
545
546
547
548
549
550
551
552
553
554
555
556
557
558
559
560
561
562
563
564
565
566
567
568
569
570
571
572
573
574
575
576
577
578
579
580
581
582
583
584
585
586
587
588
589
590
591
592
593
594
595
596
597
598
599
600
601
602
603
604
605
606
607
608
609
610
611
612
613
614
615
616
617
618
619
620
621
622
623
624
625
626
627
628
629
630
631
632
633
634
635
636
637
638
639
640
641
642
643
644
645
646
647
648
649
650
651
652
653
654
655
656
657
658
659
660
661
662
663
664
665
666
667
668
669
670
671
672
673
674
675
676
677
678
679
680
681
682
683
684
685
686
687
688
689
690
691
692
693
694
695
696
697
698
699
700
701
702
703
704
705
706
707
708
709
710
711
712
713
714
715
716
717
718
719
720
721
722
723
724
725
726
727
728
729
730
731
732
733
734
735
736
737
738
739
740
741
742
743
744
745
746
747
748
749
750
751
752
753
754
755
756
757
758
759
760
761
762
763
764
765
766
767
768
769
770
771
772
773
774
775
776
777
778
779
780
781
782
783
784
785
786
787
788
789
790
791
792
793
794
795
796
797
798
799
800
801
802
803
804
805
806
807
808
809
810
811
812
813
814
815
816
817
818
819
820
821
822
823
824
825
826
827
828
829
830
831
832
833
834
835
836
837
838
839
840
841
842
843
844
845
846
847
848
849
850
851
852
853
854
855
856
857
858
859
860
861
862
863
864
865
866
867
868
869
870
871
872
873
874
875
876
877
878
879
880
881
882
883
884
885
886
887
888
889
890
891
892
893
894
895
896
897
898
899
900
901
902
903
904
905
906
907
908
909
910
911
912
913
914
915
916
917
918
919
920
921
922
923
924
925
926
927
928
929
930
931
932
933
934
935
936
937
938
939
940
941
942
943
944
945
946
947
948
949
950
951
952
953
954
955
956
957
958
959
960
961
962
963
964
965
966
967
968
969
970
971
972
973
974
975
976
977
978
979
980
981
982
983
984
985
986
987
988
989
990
991
992
993
994
995
996
997
998
999
1000
1001
1002
1003
1004
1005
1006
1007
1008
1009
1010
1011
1012
1013
1014
1015
1016
1017
1018
1019
1020
1021
1022
1023
1024
1025
1026
1027
1028
1029
1030
1031
1032
1033
1034
1035
1036
1037
1038
1039
1040
1041
1042
1043
1044
1045
1046
1047
1048
1049
1050
1051
1052
1053
1054
1055
1056
1057
1058
1059
1060
1061
1062
1063
1064
1065
1066
1067
1068
1069
1070
1071
1072
1073
1074
1075
1076
1077
1078
1079
1080
1081
1082
1083
1084
1085
1086
1087
1088
1089
1090
1091
1092
1093
1094
1095
1096
1097
1098
1099
1100
1101
1102
1103
1104
1105
1106
1107
1108
1109
1110
1111
1112
1113
1114
1115
1116
1117
1118
1119
1120
1121
1122
1123
1124
1125
1126
1127
1128
1129
1130
1131
1132
1133
1134
1135
1136
1137
1138
1139
1140
1141
1142
1143
1144
1145
1146
1147
1148
1149
1150
1151
1152
1153
1154
1155
1156
1157
1158
1159
1160
1161
1162
1163
1164
1165
1166
1167
1168
1169
1170
1171
1172
1173
1174
1175
1176
1177
1178
1179
1180
1181
1182
1183
1184
1185
1186
1187
1188
1189
1190
1191
1192
1193
1194
1195
1196
1197
1198
1199
1200
1201
1202
1203
1204
1205
1206
1207
1208
1209
1210
1211
1212
1213
1214
1215
1216
1217
1218
1219
1220
1221
1222
1223
1224
1225
1226
1227
1228
1229
1230
1231
1232
1233
1234
1235
1236
1237
1238
1239
1240
1241
1242
1243
1244
1245
1246
1247
1248
1249
1250
1251
1252
1253
1254
1255
1256
1257
1258
1259
1260
1261
1262
1263
1264
1265
1266
1267
1268
1269
1270
1271
1272
1273
1274
1275
1276
1277
1278
1279
1280
1281
1282
1283
1284
1285
1286
1287
1288
1289
1290
1291
1292
1293
1294
1295
1296
1297
1298
1299
1300
1301
1302
1303
1304
1305
1306
1307
1308
1309
1310
1311
1312
1313
1314
1315
1316
1317
1318
1319
1320
1321
1322
1323
1324
1325
1326
1327
1328
1329
1330
1331
1332
1333
1334
1335
1336
1337
1338
1339
1340
1341
1342
1343
1344
1345
1346
1347
1348
1349
1350
1351
1352
1353
1354
1355
1356
1357
1358
1359
1360
1361
1362
1363
1364
1365
1366
1367
1368
1369
1370
1371
1372
1373
1374
1375
1376
1377
1378
1379
1380
1381
1382
1383
1384
1385
1386
1387
1388
1389
1390
1391
1392
1393
1394
1395
1396
1397
1398
1399
1400
1401
1402
1403
1404
1405
1406
1407
1408
1409
1410
1411
1412
1413
1414
1415
1416
1417
1418
1419
1420
1421
1422
1423
1424
1425
1426
1427
1428
1429
1430
1431
1432
1433
1434
1435
1436
1437
1438
1439
1440
1441
1442
1443
1444
1445
1446
1447
1448
1449
1450
1451
1452
1453
1454
1455
1456
1457
1458
1459
1460
1461
1462
1463
1464
1465
1466
1467
1468
1469
1470
1471
1472
1473
1474
1475
1476
1477
1478
1479
1480
1481
1482
1483
1484
1485
1486
1487
1488
1489
1490
1491
1492
1493
1494
1495
1496
1497
1498
1499
1500
1501
1502
1503
1504
1505
1506
1507
1508
1509
1510
1511
1512
1513
1514
1515
1516
1517
1518
1519
1520
1521
1522
1523
1524
1525
1526
1527
1528
1529
1530
1531
1532
1533
1534
1535
1536
1537
1538
1539
1540
1541
1542
1543
1544
1545
1546
1547
1548
1549
1550
1551
1552
1553
1554
1555
1556
1557
1558
1559
1560
1561
1562
1563
1564
1565
1566
1567
1568
1569
1570
1571
1572
1573
1574
1575
1576
1577
1578
1579
1580
1581
1582
1583
1584
1585
1586
1587
1588
1589
1590
1591
1592
1593
1594
1595
1596
1597
1598
1599
1600
1601
1602
1603
1604
1605
1606
1607
1608
1609
1610
1611
1612
1613
1614
1615
1616
1617
1618
1619
1620
1621
1622
1623
1624
1625
1626
1627
1628
1629
1630
1631
1632
1633
1634
1635
1636
1637
1638
1639
1640
1641
1642
1643
1644
1645
1646
1647
1648
1649
1650
1651
1652
1653
1654
1655
1656
1657
1658
1659
1660
1661
1662
1663
1664
1665
1666
1667
1668
1669
1670
1671
1672
1673
1674
1675
1676
1677
1678
1679
1680
1681
1682
1683
1684
1685
1686
1687
1688
1689
1690
1691
1692
1693
1694
1695
1696
1697
1698
1699
1700
1701
1702
1703
1704
1705
1706
1707
1708
1709
1710
1711
1712
1713
1714
1715
1716
1717
1718
1719
1720
1721
1722
1723
1724
1725
1726
1727
1728
1729
1730
1731
1732
1733
1734
1735
1736
1737
1738
1739
1740
1741
1742
1743
1744
1745
1746
1747
1748
1749
1750
1751
1752
1753
1754
1755
1756
1757
1758
1759
1760
1761
1762
1763
1764
1765
1766
1767
1768
1769
1770
1771
1772
1773
1774
1775
1776
1777
1778
1779
1780
1781
1782
1783
1784
1785
1786
1787
1788
1789
1790
1791
1792
1793
1794
1795
1796
1797
1798
1799
1800
1801
1802
1803
1804
1805
1806
1807
1808
1809
1810
1811
1812
1813
1814
1815
1816
1817
1818
1819
1820
1821
1822
1823
1824
1825
1826
1827
1828
1829
1830
1831
1832
1833
1834
1835
1836
1837
1838
1839
1840
1841
1842
1843
1844
1845
1846
1847
1848
1849
1850
1851
1852
1853
1854
1855
1856
1857
1858
1859
1860
1861
1862
1863
1864
1865
1866
1867
1868
1869
1870
1871
1872
1873
1874
1875
1876
1877
1878
1879
1880
1881
1882
1883
1884
1885
1886
1887
1888
1889
1890
1891
1892
1893
1894
1895
1896
1897
1898
1899
1900
1901
1902
1903
1904
1905
1906
1907
1908
1909
1910
1911
1912
1913
1914
1915
1916
1917
1918
1919
1920
1921
1922
1923
1924
1925
1926
1927
1928
1929
1930
1931
1932
1933
1934
1935
1936
1937
1938
1939
1940
1941
1942
1943
1944
1945
1946
1947
1948
1949
1950
1951
1952
1953
1954
1955
1956
1957
1958
1959
1960
1961
1962
1963
1964
1965
1966
1967
1968
1969
1970
1971
1972
1973
1974
1975
1976
1977
1978
1979
1980
1981
1982
1983
1984
1985
1986
1987
1988
1989
1990
1991
1992
1993
1994
1995
1996
1997
1998
1999
2000
2001
2002
2003
2004
2005
2006
2007
2008
2009
2010
2011
2012
2013
2014
2015
2016
2017
2018
2019
2020
2021
2022
2023
2024
2025
2026
2027
2028
2029
2030
2031
2032
2033
2034
2035
2036
2037
2038
2039
2040
2041
2042
2043
2044
2045
2046
2047
2048
2049
2050
2051
2052
2053
2054
2055
2056
2057
2058
2059
2060
2061
2062
2063
2064
2065
2066
2067
2068
2069
2070
2071
2072
2073
2074
2075
2076
2077
2078
2079
2080
2081
2082
2083
2084
2085
2086
2087
2088
2089
2090
2091
2092
2093
2094
2095
2096
2097
2098
2099
2100
2101
2102
2103
2104
2105
2106
2107
2108
2109
2110
2111
2112
2113
2114
2115
2116
2117
2118
2119
2120
2121
2122
2123
2124
2125
2126
2127
2128
2129
2130
2131
2132
2133
2134
2135
2136
2137
2138
2139
2140
2141
2142
2143
2144
2145
2146
2147
2148
2149
2150
2151
2152
2153
2154
2155
2156
2157
2158
2159
2160
2161
2162
2163
2164
2165
2166
2167
2168
2169
2170
2171
2172
2173
2174
2175
2176
2177
2178
2179
2180
2181
2182
2183
2184
2185
2186
2187
2188
2189
2190
2191
2192
2193
2194
2195
2196
2197
2198
2199
2200
2201
2202
2203
2204
2205
2206
2207
2208
2209
2210
2211
2212
2213
2214
2215
2216
2217
2218
2219
2220
2221
2222
2223
2224
2225
2